

Work Order ID 73601

Wednesday, September 07, 2011 9:00:16 AM

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Item ID: D350-567-115

Revision ID:

Item Name: Interior Floor Window

Start Date: 9/7/2011 Start Qty: 1.00

Required Date: 9/8/2011 Req'd Qty: 1.00

Reference:

Approvals: Process Plan:

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D350-567

Rev D

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-567-115 CHG004

8/16/12

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

SP 11-09-12

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

8/16/12

fl

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Item ID: D350-567-115

Accept



Setup Start



Revision ID:

Stop



Item Name: Interior Floor Window

Start Date: 9/7/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 9/8/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D350-567-115

Location:

PPP Rev: P

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

Per 9/20 ①

11/10/30
MF
11-09-30

Picklist Print

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Work Order ID: 73601

Parent Item: D350-567-115

Parent Item Name: Interior Floor Window



Start Date: 9/7/2011

Required Date: 9/8/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A New Issue 04-08-24 JLM
IPP Rev:B CHG#2 ECN 1055 07-11-21 DD verified by:EC
IPP Rev:C 08-10-07 as per revD DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN526C632R12

Purchased

No

110

Each

78.0000

9

9



Screw

Location

Loc Qty

Loc Code

ST326

78

118368

78

D2463

Manufactured

No

110

f

739.0848

4.41

4.41



Seal

Location

Loc Qty

Loc Code

ST404

739.0848

64944

1.71

66954

237.3748

72232

500

1X (d2463-0530 AS PER DWG) CUT TO 53.00"

D3293-1

Manufactured

No

110

Each

3.0000

1

1



Doubler

Location

Loc Qty

Loc Code

ST211

3

71029

3

→ measure
5/10/12

SP 11-09-12

SP 11-09-12

SP 11-09-12

1x

Picklist Print

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Work Order ID: 73601

Parent Item: D350-567-115

Parent Item Name: Interior Floor Window

Start Date: 9/7/2011

Required Date: 9/8/2011

Start Qty: 1.00

Required Qty: 1.00

D3294-1
Bracket
Manufactured No

110 Each 1.0000



73452 11/5/30

Location Loc Qty Loc Code

ST212 1
69340 1

D3295-041
Floor Window
Manufactured No

110 Each 3.0000



80 11-09-12. L

Location Loc Qty Loc Code

ST212 3
71686 3

D3296-041
Door Assembly
Manufactured No

110 Each 0.0000



73451 L

MS20470AD4-5
Rivet, Universal Head
Purchased No

110 Each 2.992.000



80 11-09-12. L

Location Loc Qty Loc Code

ST319 2992
116893 115
118405 2877

MS20470AD4-6
Rivet, Universal Head
Purchased No

110 Each 1.535.000



115 115

Location Loc Qty Loc Code

ST319 1535
117395 40
117887 1495

115

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Shop Packet Print

40x

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Picklist Print

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Work Order ID: 73601

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Parent Item Name: Interior Floor Window

Start Date: 9/7/2011

Required Date: 9/8/2011

Start Qty: 1.00

Required Qty: 1.00

MS20470AD4-7

Purchased

No

110

Each

2,979.000

15

15



Rivet, Universal Head

Location

Loc Qty

Loc Code

ST320

2979

116081

222

117423

109

117887

1300

118614

1348

15

MS21042L06

Purchased

No

110

Each

199.0000

9

9



Nut

Location

Loc Qty

Loc Code

ST300

199

118354

99

118686

100

9x

NAS1149DN632J

Purchased

No

110

Each

924.0000

9

9



Washer

Location

Loc Qty

Loc Code

ST297

924

118428

924

9x

SP 11-09-12 ✓

SP 11-09-12 ✓

SP 11-09-12 ✓

5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET